

Steel Piping System



Seamless & ERW pipes with complete range of fittings



SEAMLESS STEEL PIPE

Seamless steel pipes are manufactured in compliance with ASTM, UL and FM approvals. As the seamless pipes are produced through the piercing of a solid rod of steel and does not have any welding, therefore, considered as the strongest pipes for long term applications if applied by adhering safety instructions. Seamless pipes are available in Hot Dipped Galvanized, Black and Powder Coating finish.

WELDED STEEL PIPE

Welded carbon steel pipe manufacture with Hot Rolled (HR) Coils. Continuous welding is carried out by a high frequency induction welding machine. The weld bead reinforcement (inside), is removed for certain sizes, if needed. The welded pipes, after cooling, are cut in appropriate length after attaining its roundness and specified outer diameter. Hydrostatic testing of pipes are undertaken to detect leaks prior to coating or galvanizing.

SEAMLESS STEEL PIPES

Standard	Class	From	To
ASTM A53	Grade A	3/8"	26"
	Grade B	3/8"	26"
ASTM A106	Grade A	1/8"	48"
	Grade B	1/8"	48"
	Grade C	1/8"	48"

WELDED STEEL PIPES

Standard	Class	From	To
ASTM A53	Grade A	3/8"	26"
	Grade B	3/8"	26"
Conforming to BS 1387:1985 equi. EN 10255	Light	1/2"	4"
	Medium	1/2"	6"
	Heavy	1/2"	6"
API 5L	-	3/8"	80"